

# SWE 20F MINI-SIZED EXCAVATOR



Engine netpower: 13.4kW Machine weight: 1940/1840kg

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#### **SUNWARD EUROPE HEAVY INDUSTRY N.V**

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# 990mm

#### Telescopic chassis

Simple single lever controls the width of chassis to as narrow as 990mm and to as wide as 1360mm to enhance operation stability.



## **Outstanding performance**

#### Yanmar engine

With low noise and vibration, it is popular among compact equipment and it is easy to maintain the main components.



#### Auto gear shifting during traveling

Auto high-speed and low-speed gear shifting; in case of obstacles during high speed traveling, it shifts to low speed gear of high torque.



Pilot traveling control
Pilot traveling control for precise

and correct operation.



# **Easy to transport**



# **Comfort cab**



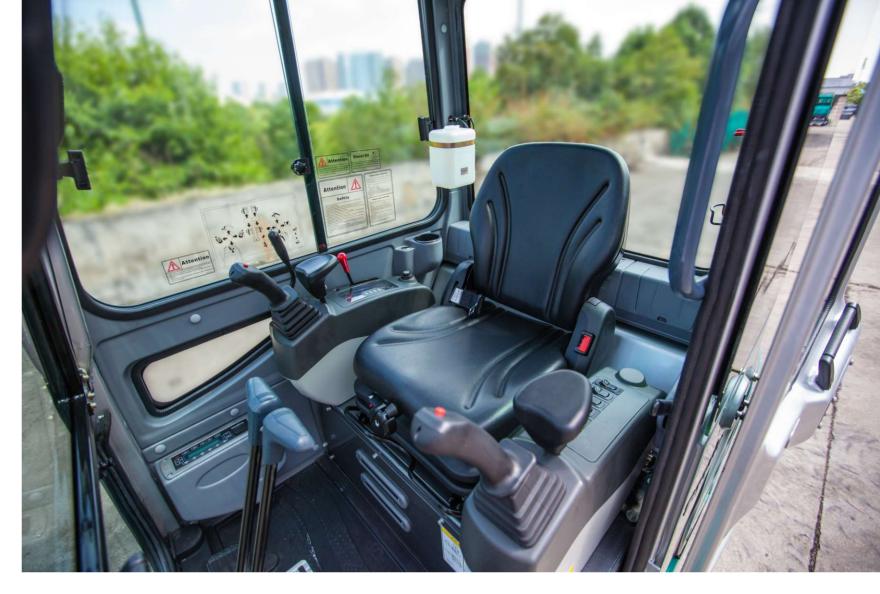






## **Comfort operation environment**

Wider space and wide view enabled by enlarged front windscreen and sunroof; in addition, the high-quality floating shock absorber seat, radio, cup holder and reading light ensure a comfortable driving experience.





# Safe driving space

Frame supported cab with Fops/Tops safety certificate, regular protection mechanism of front windscreen, hidden seat belt and safety hammer for safety of driver.



Clear monitoring instrument that is easy to operate

#### ■ List of display items

Coolant temperature

Traveling mode

Oil pressure warning

•Fuel level

Charging indication Operation light

Various warning lights of engine ·Working hours

Working light indication

•Time

Overheat warning



# **Easy service**

The tail hood can be open to a large degree, which makes easier daily inspection and change of filters. The left lower service hole makes easier maintenance of multi-way valve without removing the cab. Exterior fuel filler makes refueling easier.





Air filter

B Pilot filter

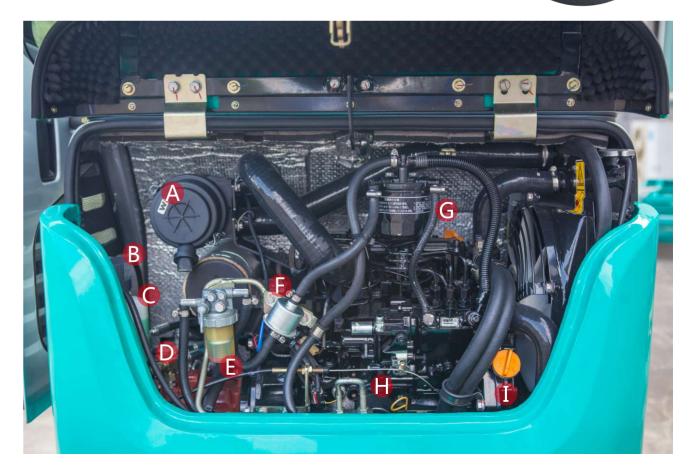
© Expansion tank

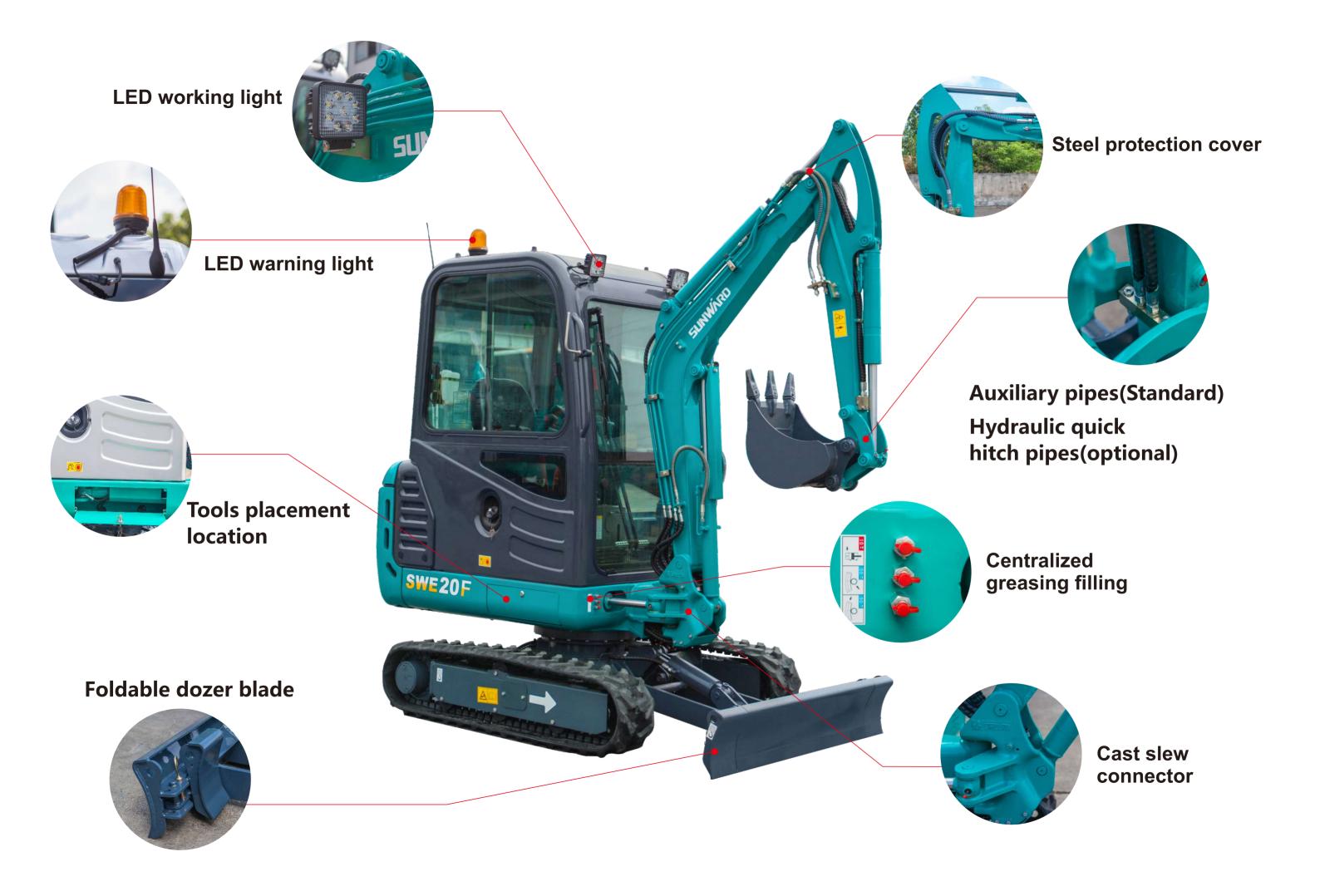
- Interface for pressure measurement
- G Fine fuel filter
- Primary fuel filter

Electric oil suction pump

Oil filter







# **Equipment**

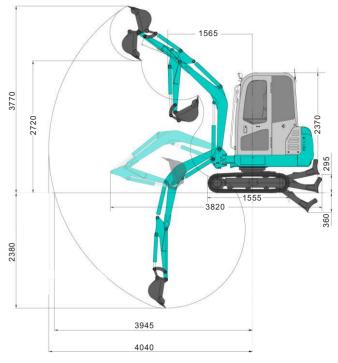
The regular and optional equipment varies from country to country. For more information, please contact with us.

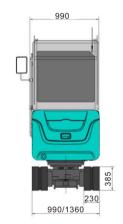
Engine				
Oil filter •				
Fuel filter •				
Oil-water separator				
Air filter •				
Radiator				
Alternator				
Expansion tank •				
Electronic fuel pump				
Muffler				
Hydraulic system				
Hydraulic pilot control rod				
Slewing parking brake system   •				
Traveling parking brake system ●				
Dual-speed traveling system				
Auto traveling gear shifting system ●				
Light				
Boom light •				
Superstructure light •				
Front cab light •				
Warning lamp •				
Components of understructure				
230 mm rubber track •				

us.	
Cab	
AM/FM radio	•
Cup holder	•
Suspension seat	•
Heating system	•
Engine neutral start system	•
Retractable safety belt	•
FOPS/TOPS cab	•
FOPS/TOPS canopy	0
Windscreen washer and wiper	•
Left/right rearview mirror	•
Cigar lighter	•
Safety device of front windscreen	0
Front working devices	
260 mm bucket	0
380 mm bucket	•
600 mm bucket	0
1000 mm bucket	0
Breaker pipes	•
Auxiliary pipes	0
Hydraulic quick hitch pipes	0

Standard	equipment	$\circ$ 0	ptional	equipment

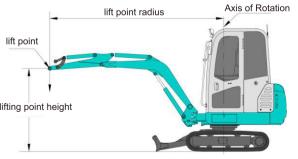
Type of cab   Bucket capacity   m³   0.04	SWE20F Technical Parameters				
Bucket width, std.	Type of cab		Cabin/canopy		
Machine weight   Mac		,	m³	0.04	
Dimensions   Overall length	Bucket width	, std.	mm	380	
Dimensions         Overall height Overall width mm 990         mm 990           Brand Fand Model Displacement Output kW/rpm 13.4/2200         L 1.267           Max cutting height mm 3770         Max loading height mm 2720           Max digging depth mm 2380         Max digging depth mm 4040           Boom swing angle(Left/Right) nm 1565         75/50           Front swing radius mm 1120         Max digging force (Arm) kN 9.83           Max digging force (Bucket) kN 22.7         Rubber track           Rubber shoe width mm 230         75/50           Track length center of rollers mm 1555         Length to center of rollers mm 1555           Length to center of rollers mm 1210         Length to center of rollers mm 160/1130           Traveling speed(High/Low) km/h 3.5/2         Gradeability deg 30           Swing speed         rpm 10           Ground pressure kpa 30         30           Hydraulic pumps         If ype 10           Hydraulic pumps         If ype 10           Flow rate 1/yre         In year-label plunger pumps, 1 Gear pump 10           Swing motor 1         Plunger motor 1           Fravel motor 2-speed plunger motor 1         2-speed plunger motor 1           Flow rate 2-speed plunger motor 1         2-speed plunger motor 1           Fuel tank capacity 1         L 23	Machine wei	ght	kg	1940/1840	
Dimensions   Overall width		Overall length	mm	3820	
Overall width	Dimensions	Overall height	mm	2370	
Brand   Yanmar	Dimonorono	Overall width	mm	990	
Model		Ground clearance	mm	482	
Displacement   L   1.267		Brand		Yanmar	
Displacement	Engine	Model		3TNV80F-SSSU	
Working ranges         Max loading height   mm   2720           Working ranges         Max digging depth   mm   2380           Max digging reach   Max digging reach   Boom swing angle(Left/Right)   ° 75/50           Front swing radius   mm   1120           Max digging force (Arm)   kN   9.83           Max digging force (Bucket)   kN   22.7           Track   Rubber shoe width   mm   230           Track length   Length to center of rollers   Length to center of track   mm   1210           Length to center of track   Travelling speed(High/Low)   km/h   3.5/2           Gradeability   deg   30           Swing speed   Width   mm   990/1360           Bozer size   Height   Lifting capacity (Height/Depth)   mm   295/360           Hydraulic pumps         Type   2 variable plunger pumps, 1 Gear pump   1 Hydraulic pressure   Mpa   22.5 + 18           Swing motor   Travel motor   Travel motor   Travel motor   Travel motor   2-speed plunger motor   2-speed plunger motor   1 Hydraulic pressure   L 23	Liigiile	Displacement	L	1.267	
Working ranges         Max loading height Max digging depth Max digging depth Max digging reach Max digging radius Max digging force (Arm) Max digging force (Arm) Max digging force (Bucket) Max digging force (Arm) Max digging force (A		Output	kW/rpm	13.4/2200	
Working ranges         Max digging depth         mm         2380           Max digging reach         mm         4040           Boom swing angle(Left/Right)         °         75/50           Front swing radius         mm         1565           Tail swing radius         mm         1120           Max digging force (Arm)         kN         9.83           Max digging force (Bucket)         kN         22.7           Type         Rubber track           Rubber shoe width         mm         230           Track length         mm         1555           Length to center of rollers         mm         1210           Length to center of track         mm         760/1130           Traveling speed(High/Low)         km/h         3.5/2           Gradeability         deg         30           Swing speed         rpm         10           Ground presure         kpa         30           Width         mm         267           Lifting capacity (Height/Depth)         mm         295/360           Hydraulic pumps         1 Gear pump         2 variable plunger pumps, 1 Gear pump           Flow rate         L/min         2*21+15           Hydraulic pressu		Max cutting height	mm	3770	
Max digging reach   mm   4040		Max loading height	mm	2720	
Boom swing angle(Left/Right)		Max digging depth	mm	2380	
Franges         Boom swing angle(Left/Right)         ∘         75/50           Front swing radius         mm         1565           Tail swing radius         mm         1120           Max digging force (Arm)         kN         9.83           Max digging force (Bucket)         kN         22.7           Track         Type         Rubber track           Rubber shoe width         mm         230           Track length         mm         1555           Length to center of rollers         mm         1210           Length to center of track         mm         760/1130           Traveling speed(High/Low)         km/h         3.5/2           Gradeability         deg         30           Swing speed         rpm         10           Ground pressure         kpa         30           Width         mm         990/1360           Height         mm         257           Lifting capacity (Height/Depth)         mm         295/360           Type         2 variable plunger pumps, 1 Gear pump           Flow rate         L/min         2*21+15           Hydraulic pressure         Mpa         22.5+18           Swing motor	Markin a	Max digging reach	mm	4040	
Front swing radius   mm   1565     Tail swing radius   mm   1120     Max digging force (Arm)   kN   9.83     Max digging force (Bucket)   kN   22.7     Type   Rubber track     Rubber shoe width   mm   230     Track length   mm   1555     Length to center of rollers   mm   1210     Length to center of track   mm   760/1130     Traveling speed(High/Low)   km/h   3.5/2     Gradeability   deg   30     Swing speed   rpm   10     Ground presure   kpa   30     Dozer size   Width   mm   990/1360     Height   Lifting capacity (Height/Depth)   mm   295/360     Type   2 variable plunger pumps, 1 Gear pump     Hydraulic pumps   Flow rate   L/min   2*21+15     Hydraulic pressure   Mpa   22.5+18     Swing motor   Plunger motor     Travel motor   2-speed plunger motor     Fuel tank capacity   L   23	9	Boom swing angle(Left/Right)	0	75/50	
Max digging force (Arm)         kN         9.83           Max digging force (Bucket)         kN         22.7           Track         Type         Rubber track           Rubber shoe width         mm         230           Undercarriage         Track length         mm         1555           Length to center of rollers         mm         1210           Length to center of track         mm         760/1130           Traveling speed(High/Low)         km/h         3.5/2           Gradeability         deg         30           Swing speed         rpm         10           Ground presure         kpa         30           Width         mm         990/1360           Height         mm         267           Lifting capacity (Height/Depth)         mm         295/360           Type         2 variable plunger pumps, 1 Gear pump           Hydraulic pressure         Mpa         22.5+18           Swing motor         Plunger motor           Travel motor         2-speed plunger motor           Fuel tank capacity         L         23	.agee	Front swing radius	mm	1565	
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Track         Type         Rubber track           Rubber shoe width         mm         230           Track length         mm         1555           Length to center of rollers         mm         1210           Length to center of track         mm         760/1130           Traveling speed(High/Low)         km/h         3.5/2           Gradeability         deg         30           Swing speed         rpm         10           Ground presure         kpa         30           Width         mm         990/1360           Height         mm         267           Lifting capacity (Height/Depth)         mm         295/360           Type         2 variable plunger pumps, 1 Gear pump           Flow rate         L/min         2*21+15           Hydraulic pressure         Mpa         22.5+18           Swing motor         Plunger motor           Travel motor         2-speed plunger motor           Fuel tank capacity         L         23		Max digging force (Arm)	kN	9.83	
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Rubber shoe width   mm   230	Tue els	Туре		Rubber track	
Undercarriage         Length to center of rollers         mm         1210           Length to center of track         mm         760/1130           Traveling speed(High/Low)         km/h         3.5/2           Gradeability         deg         30           Swing speed         rpm         10           Ground pressure         kpa         30           Width         mm         990/1360           Height         mm         267           Lifting capacity (Height/Depth)         mm         295/360           Type         2 variable plunger pumps, 1 Gear pump           Flow rate         L/min         2*21+15           Hydraulic pressure         Mpa         22.5+18           Swing motor         Plunger motor           Travel motor         2-speed plunger motor           Fuel tank capacity         L         23	Hack	Rubber shoe width	mm	230	
Length to center of track   mm   760/1130     Traveling speed(High/Low)   km/h   3.5/2     Gradeability   deg   30     Swing speed   rpm   10     Ground presure   kpa   30     Width   mm   990/1360     Height   mm   267     Lifting capacity (Height/Depth)   mm   295/360     Hydraulic pumps   Type   2 variable plunger pumps, 1 Gear pump     Flow rate   L/min   2*21+15     Hydraulic pressure   Mpa   22.5+18     Swing motor   Plunger motor     Travel motor   Travel motor   L 23     Comparison   23     Comparison   24     Comparison   25     Comparison   25     Comparison   26     Comparison   26     Comparison   27		Track length	mm	1555	
Length to center of track		Length to center of rollers	mm	1210	
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Swing speed         rpm         10           Ground pressure         kpa         30           Dozer size         Width         mm         990/1360           Height         mm         267           Lifting capacity (Height/Depth)         mm         295/360           Type         2 variable plunger pumps, 1 Gear pump           Flow rate         L/min         2*21+15           Hydraulic pressure         Mpa         22.5+18           Swing motor         Plunger motor           Travel motor         2-speed plunger motor           Fuel tank capacity         L         23		Traveling speed(High/Low)	km/h	3.5/2	
Ground pressure         kpa         30           Dozer size         Width         mm         990/1360           Height         mm         267           Lifting capacity (Height/Depth)         mm         295/360           Hydraulic pumps         Type         2 variable plunger pumps, 1 Gear pump           Flow rate         L/min         2*21+15           Hydraulic pressure         Mpa         22.5+18           Swing motor         Plunger motor           Travel motor         2-speed plunger motor           Fuel tank capacity         L         23		Gradeability	deg	30	
Dozer size	Swing speed	b	rpm	10	
Dozer size         Height Lifting capacity (Height/Depth)         mm         267           Hydraulic pumps         Type         2 variable plunger pumps, 1 Gear pump           Flow rate Hydraulic pressure         L/min L/min L/min 2*21+15           Hydraulic pressure         Mpa 22.5+18           Swing motor         Plunger motor           Travel motor         2-speed plunger motor           Fuel tank capacity         L         23	Ground pres	ssure	kpa	30	
Lifting capacity (Height/Depth) mm 295/360  Type 2 variable plunger pumps, 1 Gear pump Flow rate L/min 2*21+15 Hydraulic pressure Mpa 22.5+18  Swing motor Plunger motor  Travel motor 2-speed plunger motor Fuel tank capacity L 23		Width	mm	990/1360	
Hydraulic pumps         Type         2 variable plunger pumps, 1 Gear pump           Flow rate         L/min         2*21+15           Hydraulic pressure         Mpa         22.5+18           Swing motor         Plunger motor           Travel motor         2-speed plunger motor           Fuel tank capacity         L         23	Dozer size	Height	mm	267	
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Swing motor  Travel motor  Fuel tank capacity  Mpa  22.5+18  Plunger motor  2-speed plunger motor  L  23	•	Flow rate	L/min	2*21+15	
Travel motor 2-speed plunger motor Fuel tank capacity L 23		Hydraulic pressure	Мра	22.5+18	
Fuel tank capacity L 23	Swing motor				
· · ·	Travel motor			2-speed plunger motor	
Hydraulic oil tank capacity L 35	Fuel tank ca	pacity	L	23	
	Hydraulic oil	tank capacity	L	35	





#### Load Capacity:

Lift Point	Lift Point Ra	adius (MAX)	Lift Point Radius (3.0m)		Lift Point Ra	adius (2.0m)
Height	Over-front (kg)	Over-side (kg)	Over-front (kg)	Over-side (kg)	Over-front (kg)	Over-side (kg)
2.0m	260.0*	180.0	250.0*	210.0	-	-
1.50m	280.0*	150.0	310.0*	200.0	470.0*	380.0
0m	300.0*	160.0	360.0*	190.0	670.0*	350.0
—1.0m	330.0*	200.0	-	-	620.0*	340.0



- Load with \* is limited by hydraulic capacity and based on ISO 10567. Rated loads do not exceed 87% of hydraulic capacity.
   Load without \* is limited by tipping load and based on ISO 10567. Rated loads do not exceed 75% of tipping capacity.
   The excavator bucket, hook, sling and other lifting accessories are not included in this table.